WHAT IS CLAIMED IS:

- 1. A vessel filter comprising a first region and a second region, the filter movable between a collapsed position for delivery to the vessel and an expanded position for placement within the vessel, the first region having a mounting portion for mounting the vessel filter within the vessel and a first filter portion converging to form a first converging region at a first end portion, the first converging region being positioned radially and axially inwardly of an end of the mounting portion, the second region having a transverse dimension decreasing toward a second end portion opposite the first end portion to form a second filter portion at the second end portion on the opposing side of the filter from the first filter portion.
- 2. The vessel filter of claim 1, wherein the second filter portion converges to a second converging region.
- 3. The vessel filter of claim 2, wherein the first and second converging regions converge to a tubular region.
- 4. The vessel filter of claim 1, wherein portions of the filter extending from the first end of the mounting portion to the first converging region angle radially inwardly and toward a center of the filter to direct particles toward the center.
- 5. The vessel filter of claim 1, wherein the filter comprises a plurality of elongated struts having roughened surfaces to engage the vessel wall to increase retention.
- 6. The vessel filter of claim 1, wherein the filter comprises a plurality elongated struts having vessel engaging members with pointed ends extending from the elongated struts to engage the vessel wall to increase retention.
- 7. The vessel filter of claim 1, wherein the filter is composed of shape memory material.

- 8. The vessel filter of claim 1, wherein the filter includes a plurality of elongated struts extending from the first end portion to the second end portion, the opposing ends of at least one of the elongated struts being out of phase.
- 9. A vessel filter comprising a first region and a second region, the filter movable between a collapsed position for delivery to the vessel and an expanded position for placement within the vessel, the first region having a mounting portion for mounting the vessel filter within the vessel and a first filter portion converging to form a first converging region at a first end portion, the second region having a transverse dimension decreasing toward a second end portion opposite the first end portion to form a second filter portion at the second end portion on the opposing side of the filter from the first filter portion, the second filter portion having a second converging region.
- 10. The vessel filter of claim 9, wherein the mounting portion has a substantially uniform transverse dimension, the dimension being greater than the transverse dimension of the second region.
- 11. The vessel filter of claim 10, further comprising vessel engaging members on the mounting portion to enhance retention of the filter.
- 12. The vessel filter of claim 9, wherein the vessel filter includes a plurality of elongated members having a first component substantially parallel to a longitudinal axis of the filter and a second component angled with respect to the longitudinal axis.
- 13. A vessel filter comprising a tubular member having a plurality of cutouts formed therein forming a series of elongated struts and movable between a first insertion configuration and a second deployed configuration, in the second configuration the struts extend substantially longitudinally from a first end portion of the filter to an intermediate portion, the struts further extending from the intermediate portion to a second end portion of the filter at an angle to the longitudinal axis radially inwardly towards the longitudinal

axis of the filter, a first filter portion having a first converging region and the second filter portion having a second converging region and being positioned at the second end portion of the filter.

- 14. The vessel filter of claim 13, wherein the elongated struts include retention elements to engage the vessel wall to increase retention.
- 15. The vessel filter of claim 14, wherein the retention elements have pointed members extending integrally from the elongated struts.
- 16. The vessel filter of claim 13, further comprising a connecting rib extending between adjacent longitudinal struts.
- 17. The vessel filter of claim 13, wherein end portions of at least one of the elongated struts are out of phase.
- 18. The vessel filter of claim 13, wherein the portion extending radially inwardly of at least one of the elongated struts has a width greater than a longitudinally extending portion of the strut.
- 19. The vessel filter of claim 13, wherein at least one of the elongated struts has varying widths along its length.
- 20. A method of implanting a vessel filter in a patient's body comprising the steps of providing a vessel filter having a mounting section and first and second filtering sections each terminating in a converging end region, the first filtering section spaced axially inwardly from a tangent of the end of the mounting section and the second filtering section spaced axially outwardly from the mounting section further from a center of the filter;

providing a delivery member containing the vessel filter in a collapsed configuration having a first diameter;

inserting the vessel filter in the collapsed configuration adjacent a surgical site so that the first filtering section faces in the direction of blood flow and the second filtering section is downstream of the first filtering section; and

deploying the vessel filter from the delivery member so the vessel filter moves to a placement configuration having a diameter larger than the first diameter and the first filtering section directs particles toward a center of the filter and the second filtering section directs particles bypassing the first filtering section to the center of the filter.

- 21. The method of claim 20, wherein the vessel filter is composed of shape memory material and movement of the vessel filter to the placement configuration moves the vessel filter towards a memorized configuration.
- 22. The method of claim 21, further comprising the step of removing the implanted vessel filter from the patient's body.